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Operator: AMEREN ILLINOIS COMPANY	Operator ID#: 32513
Inspection Date(s): 9/1/2015, 9/2/2015, 9/3/2015	Man Days: 3
Inspection Unit: Pana	-
Location of Audit: Pana	
Exit Meeting Contact: Kevin Glaspy	
Inspection Type: Design Testing and Construction	
Pipeline Safety Representative(s): Donald Hankins	
Company Representative to Receive Report: Michael Fuller	
Company Representative's Email Address: mfuller2@ameren.com	

CONSTRUCTION INFORMATION			
Location of Construction:		Construction Performed By:	
210 Crowder, Tovey, Illinois		K&S Energy Cor	ntractor
Contractor Foreman:	Terry Elliott Foreman		
Operator Inspector:	Kevin Glaspy, Quality Assurance		
	Person(s) On J	ob Site	
Terry Elliott	David Trowbr	idge	Jeff Vebinger

Description of Construction:

K&S Energy was replacing a service line at 210 Crowder, in Tovey, Illinois. The new service line was a 1 inch Driscoplex service line, with the service line being air tested at 95 pounds for 10 minutes with no leaks being found at this time.

SERVICE INSTALLATION		Status
[192.55]	Steel	Yes
General Comment:	•	·
The gas main was 2 inch steel.		
[192.59]	PE	Yes
General Comment:	•	•
The service line was 1 inch Driscoplex gas pipe	э.	
[192.59]	Other	No

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General Comment:		
No other pipe was installed.		
[192.619,192.621,192.623]	MAOP	60#
[192.5]	Class location :	Class 3
[192.53]	Are components qualified for use?	Satisfactory
General Comment:		
The fittings and the pipe were properly marked.		
[192.63(a)(2)]	Pipe Size :	1 inch
[192.55,192.59]	Specification :	ASTM D-2513
[192.55,192.59]	Manufacturer :	Driscoplex pipe
[192.55,192.59]	Pipe Grade :	PE 2406/2708
[192.55,192.59]	Wall Thickness :	.099
[192.63]	Are pipe, valves, and fittings properly marked for identification?	Satisfactory
General Comment:		
The fittings and the pipe were properly marked.		
[192.227]	Welder qualification date:	7-14-15
[192.227]	Welder's Name:	Jeff Vebinger
[192.225,192.275,192.277,192.279,192.283]	Is pipe joined in accordance with approved written procedures?	Satisfactory
General Comment:		
Pipe was joined according to the O&M procedures.		
[192.285]	Date of Qualification :	3-18-15
[192.285]	Joiner's name:	Jeff Vebinger
[192.455]	Is buried metallic pipe coated?	Satisfactory
General Comment:		
The gas main had factory coating on it.		
[192.455(a)(1)]	Is cathodic protection being provided?	Satisfactory
General Comment:	· · · · · · · · · · · · · · · · · · ·	
Cathodic protection is being provided with the cathodic	reading being -1.0	
[192.455(a)(1)]	Is cathodic protection being provided? By Anodes:	Yes
General Comment:	·	
Cathodic protection is being provided by anodes.		

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[192.455(a)(1)]	Is cathodic protection being provided? By Rectifier:	No
General Comment:		
The gas system does not have rectifiers pa	rotecting the piping at this location.	
[192.461]	Does coating meet 192.461?	Satisfactory
General Comment:	· · · · · · · · · · · · · · · · · · ·	
The coating was knocked off and the pipe coated and wrapped.	was cleaned down to bare metal and then the tapping tee welded to the gas main, then the mai	in and service tee was
[192.461(c)]	Is coating inspected just prior to being installed in the ditch?	Satisfactory
General Comment:	· .	
Coating that was applied was inspected as	s back-filling was performed.	
[192.479]	Are above ground facilities cleaned and coated or jacketed as needed?	Satisfactory
General Comment:		
The service line riser was clean and coate	d at the meter set.	
[192.467]	Are pipelines electrically isolated from other underground metallic structures?	Satisfactory
General Comment:	· .	
No other metallic structures were in the ar	ea of the pipe installation.	
[192.319]	Is ditch back-filled to provide firm support and prevent damage to pipe or coating?	Satisfactory
General Comment:	•	
Dirt was placed over the service line by ha	nd before back-filling was conducted.	
[192.321(c)]	Is plastic pipe installed as to minimize shear and tensile forces?	Satisfactory
General Comment:	·	
A protective sleeve was placed over the se	ervice line at the tapping tee to provide protection to the service line at the tapping tee.	
[192.321]	Does plastic pipe have means of locating while underground?	Satisfactory
General Comment:		
A tracer wire was included into the ditch fo	or means of locating the service line.	
[192.327(a)]	Is required cover being obtained for the service line?	Satisfactory
General Comment:		
The service line was installed at a depth of	f 26 inches.	
[192.503]	Are general testing requirements being met?	Satisfactory
General Comment:		

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[192.517]	Are records being made of strength and leak tests?	Satisfactory
General Comment:		
The contractor foreman completed the	air test records for this service line.	
[192.807]	Were covered employees Operator Qualification records reviewed to ensure qualification?	Satisfactory
General Comment:		
Staff inspected the operator qualification	on records for K&S Energy, with all employees being qualified.	
[192.805(c)]	Were non-qualified personnel being directed and observed by a qualified individual?	Not Applicable
General Comment:		
All employees were qualified to do the	covered tasks.	
[192.805(c)]	Were span of control limitations being followed?	Not Applicable
General Comment:		
All employees were qualified to do the	covered tasks.	
Was a Protocol 9 (Form 15) Co	mpleted?	No
General Comment:		
A protocol form 15 was completed duri	ng this audit.	
[192.614]	Were One Call Notifications performed as required?	Satisfactory
General Comment:		
K&S Energy had the required Julie not	ification dig number with them.	
[192.614]	Dig Ticket #	X002320036
[192.383(b)]	Is an EFV installed on any new or replaced service line serving a single-family residence?	Satisfactory
General Comment:		
	ed at the tapping tee.	
A UMAC excess flow valve was installed		
A UMAC excess flow valve was installe [192.751]	Are adequate steps taken to minimize the potential for accidental ignition?	Satisfactory

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